

# Novel Approaches for on-Board Chemical Hydrogen Storage.



Anna Gutowski, Benjamin Schmid, Liyu Li,  
R. Scott Smith, Bruce D. Kay, John Linehan,  
Wendy Shaw, Nancy Hess, Yongsoon Shin,  
Maciej Gutowski & Tom Autrey

IPHE Lucca, Italy

June 2005

Pacific Northwest National Laboratory  
U.S. Department of Energy

$\text{NH}_x\text{BH}_x$  Store significant quantity of hydrogen  
( $>6$  wt%/step)

---

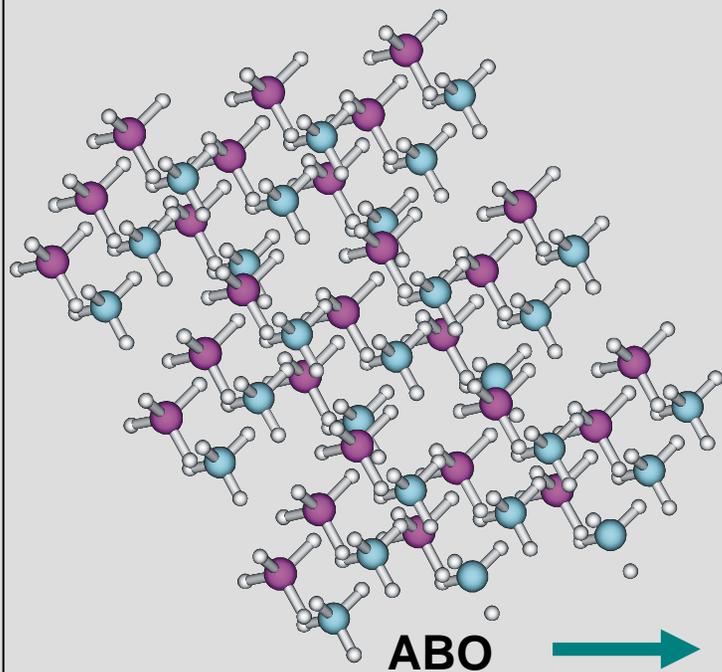
	Wt% $\text{H}_2$	T ( $^\circ\text{C}$ )
$\text{NH}_4\text{BH}_4 \rightarrow \text{NH}_3\text{BH}_3 + \text{H}_2$	6.1	$<25$
$\text{NH}_3\text{BH}_3 \rightarrow \text{NH}_2\text{BH}_2 + \text{H}_2$	6.5	$<120$
$\text{NH}_2\text{BH}_2 \rightarrow \text{NHBH} + \text{H}_2$	6.9	$>120$
$\text{NHBH} \rightarrow \text{BN} + \text{H}_2$	7.3	$>500$

---

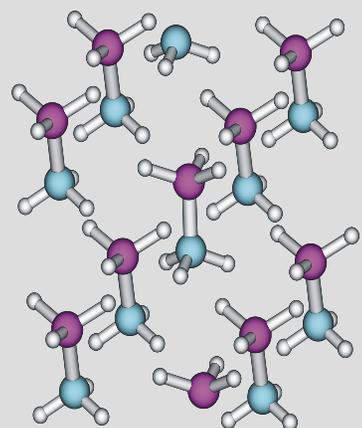
Two sequential steps  $> 12$  wt% hydrogen

---

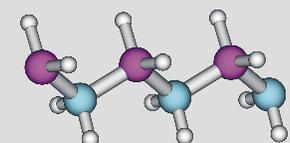
# Favorable Thermodynamics?



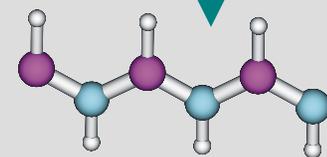
**ABO**



**AB + H<sub>2</sub>**



**PAB + H<sub>2</sub>**



**PIB + H<sub>2</sub>**

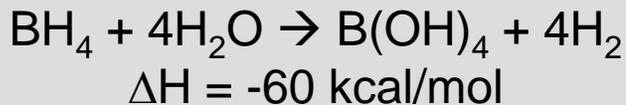
Reactants	Products	$\Delta E$ (kcal/mol)
$\text{NH}_4\text{BH}_4(\text{s})$	$\text{NH}_3\text{BH}_3(\text{s}) + \text{H}_2$	-2.3
$\text{NH}_3\text{BH}_3(\text{s})$	$(\text{NH}_2\text{BH}_2)_n + \text{H}_2$	+8.8
$(\text{NH}_2\text{BH}_2)_n$	$(\text{NHBH})_n + n\text{H}_2$	-3.2
$(\text{NHBH})_n$	$\text{BN}(\text{s}) + n\text{H}_2$	-9.2

**ABO =  $\text{NH}_4\text{BH}_4$**

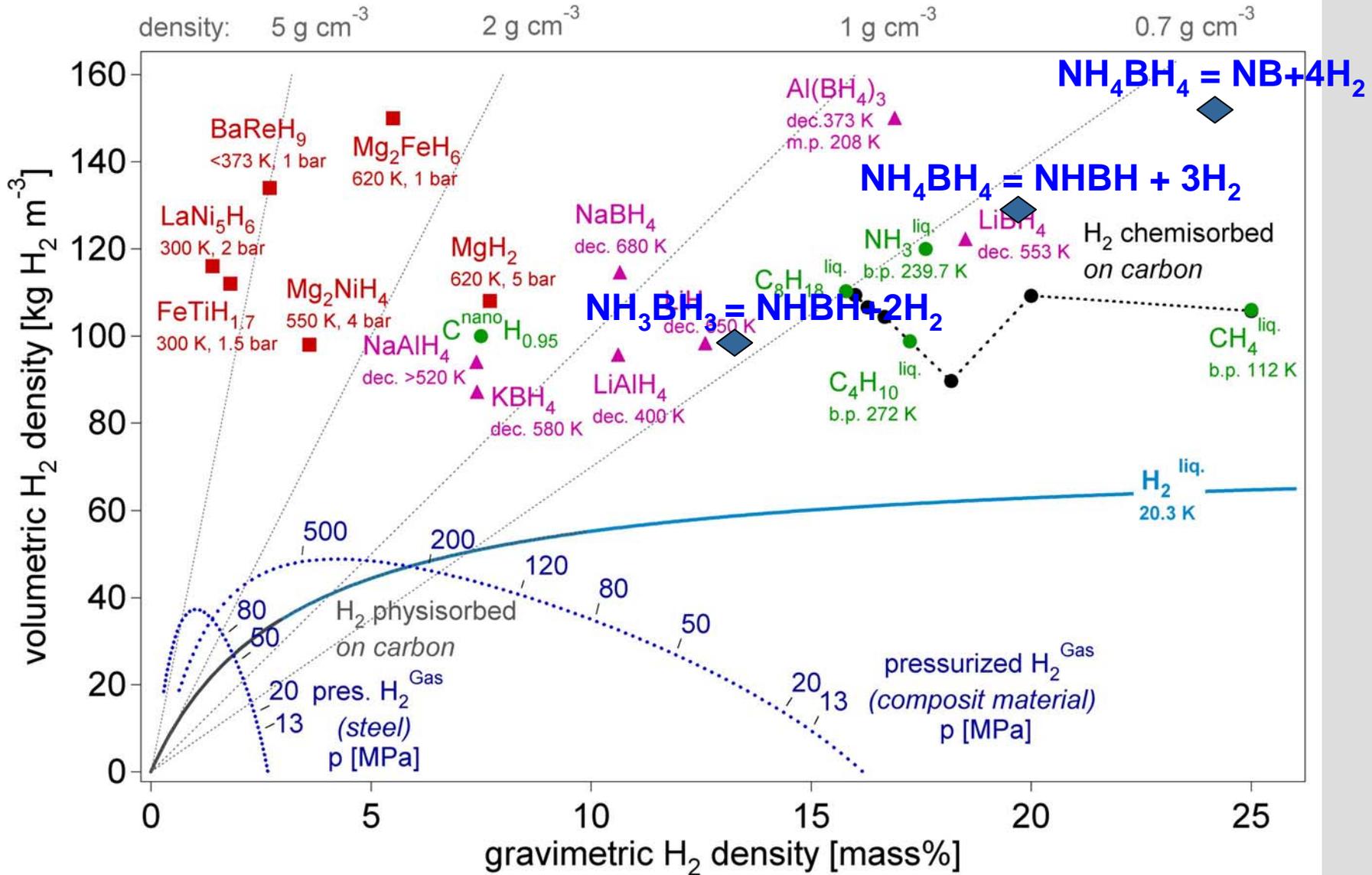
**AB =  $\text{NH}_3\text{BH}_3$**

**PAB =  $(\text{NH}_2\text{BH}_2)_n$**

**PIB =  $(\text{NHBH})_n$**

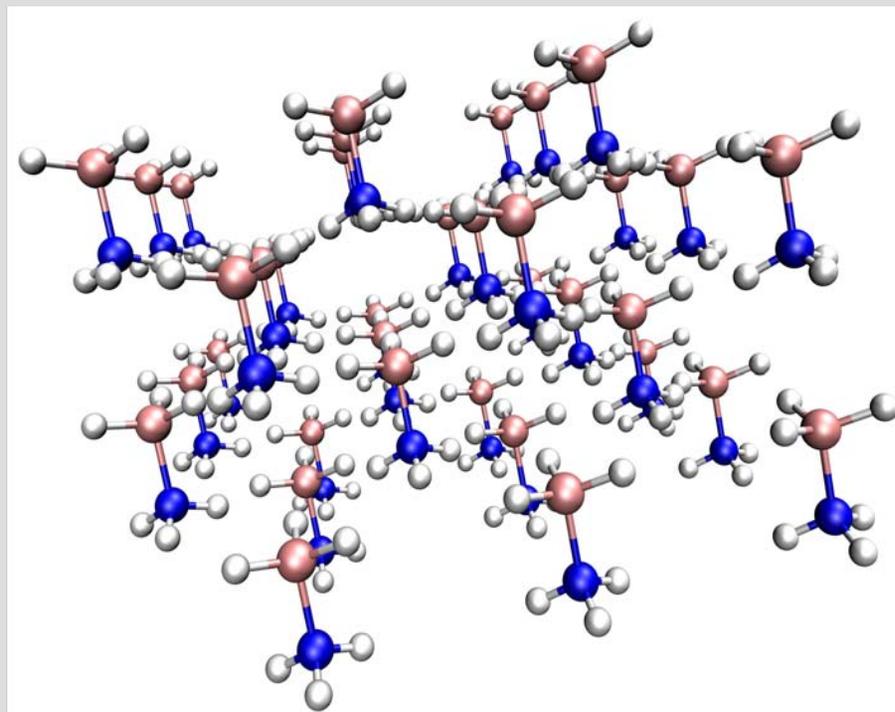
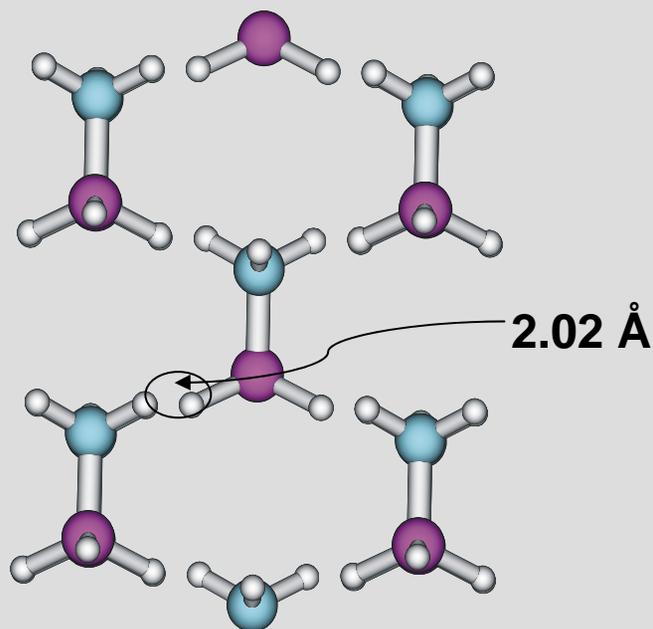


# Materials for H<sub>2</sub> Storage



Ref: A. Züttel, "Materials for hydrogen storage", materials today, September (2003), pp. 18-27

# How is hydrogen released?

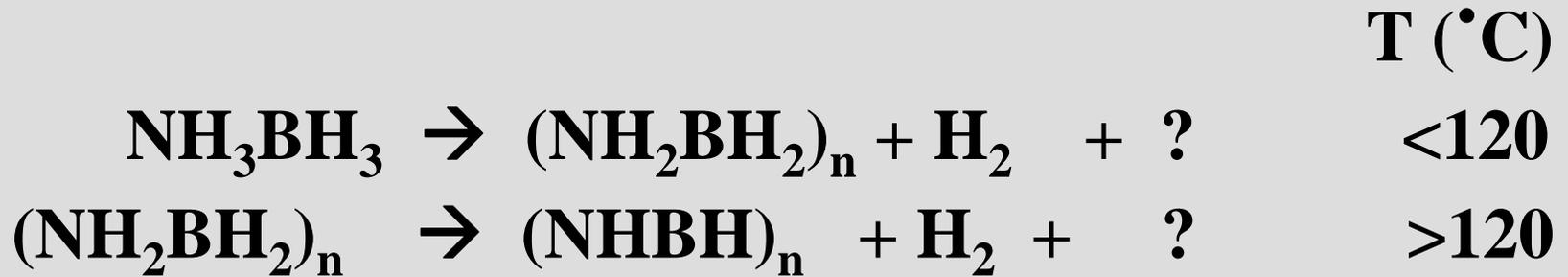


Dihydrogen bond

**Hydride** atoms act as **Proton** acceptor

# Thermolysis of Ammonia Borane

---



Are there other 'products'?

is the hydrogen clean? (*borazine*)

How is the H<sub>2</sub> released?

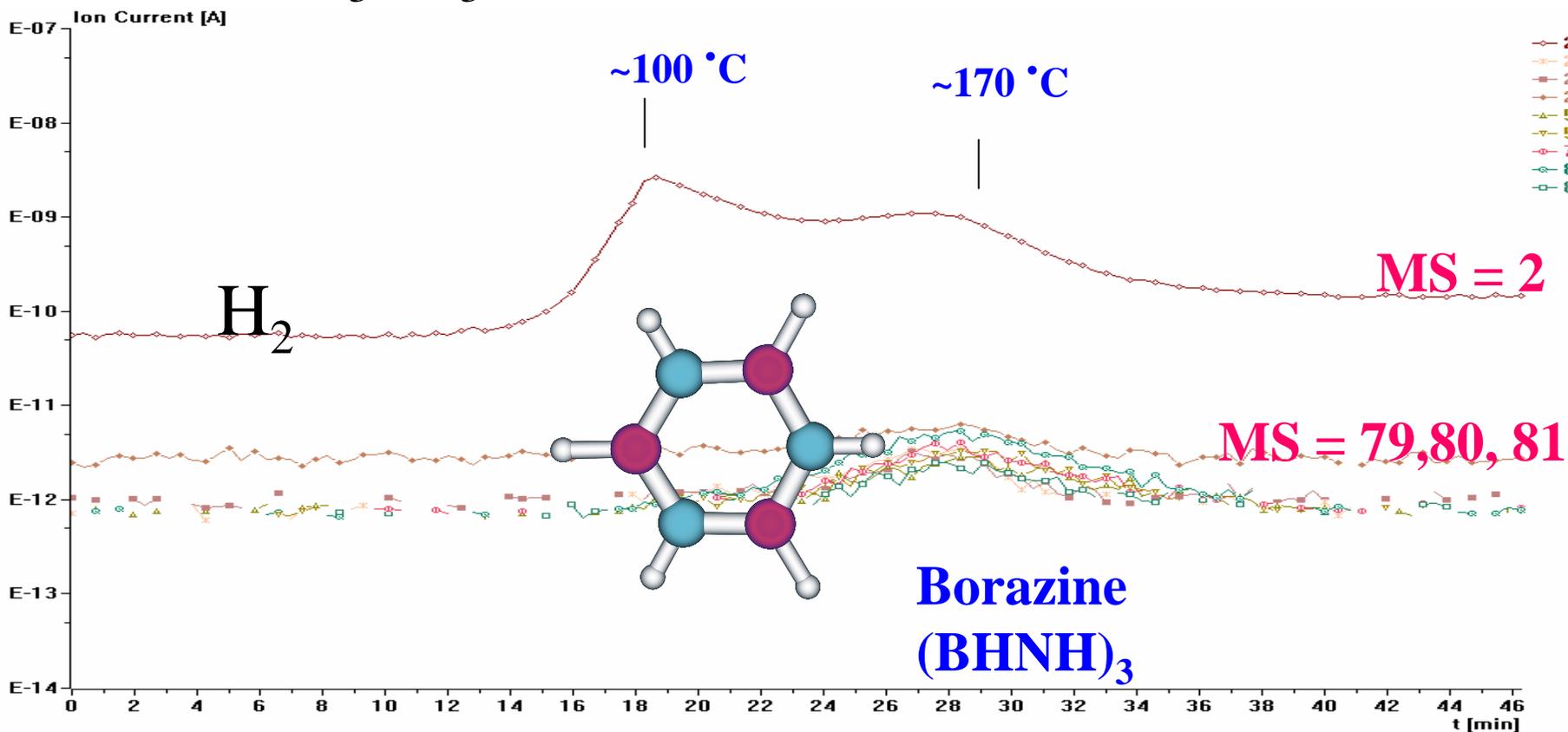
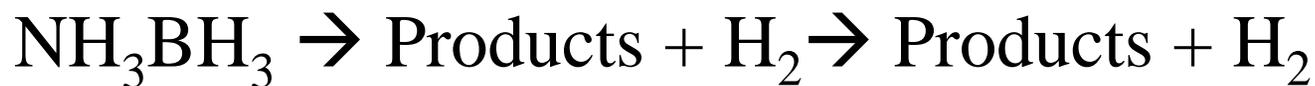
mechanism (*solid state*)

What is the activation barrier?

can we change it with catalysis, (*other*)

Can the reaction be reversible?

# Volatile Products from $\text{NH}_3\text{BH}_3$



DSC: 20 – 200 °C (5 °C/min, Ar 40 ml/min)

# NH<sub>3</sub>BH<sub>3</sub> Challenges

---

- ▶ Meets and exceeds DOE gravimetric & volumetric targets
- ▶ Need to lower temperature (or increase rates)
- ▶ Minimize volatile (borazine)
- ▶ Can this be reversible?
  - Not making B-O bonds ( $\Delta H = -60$  kcal/mol)
  - Release of H<sub>2</sub> near thermoneutral ( $\Delta H = -5$  kcal/mol)

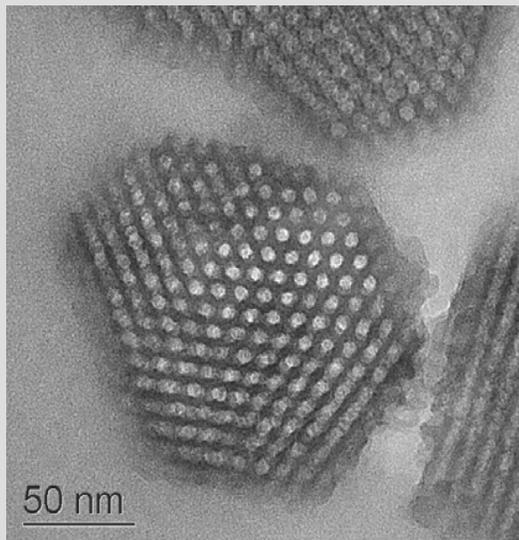
# How does nano science improve the efficiency of hydrogen storage?

---

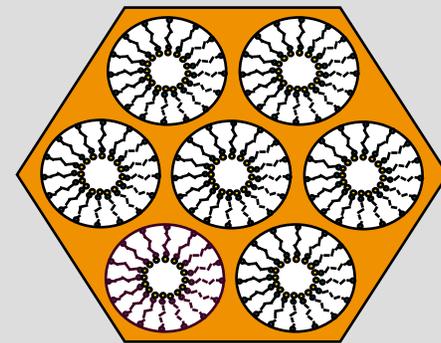
- ▶ Hypothesis: Nano phase hydrogen storage materials can have different thermodynamic and kinetic properties compared to bulk hydrogen storage materials.
  
  - ▶ Nano particles of Hydrogen Storage material
    - Control Reactivity (enhanced rate of hydrogen release)
    - Control Selectivity (prevent borazine formation)
    - Can we prevent fusion of the nanoparticles as the reaction proceeds? (Don't want to lose nano properties)
-

# Nano-phase Ammonia Borane

Use mesoporous silica (SBA-15) as a scaffold 6-7 nm wide channels to *hold* Ammonia Borane ( $\text{NH}_3\text{BH}_3$ ) in the nano-phase. Should also preserve nanophase. Trap borazine in pores?

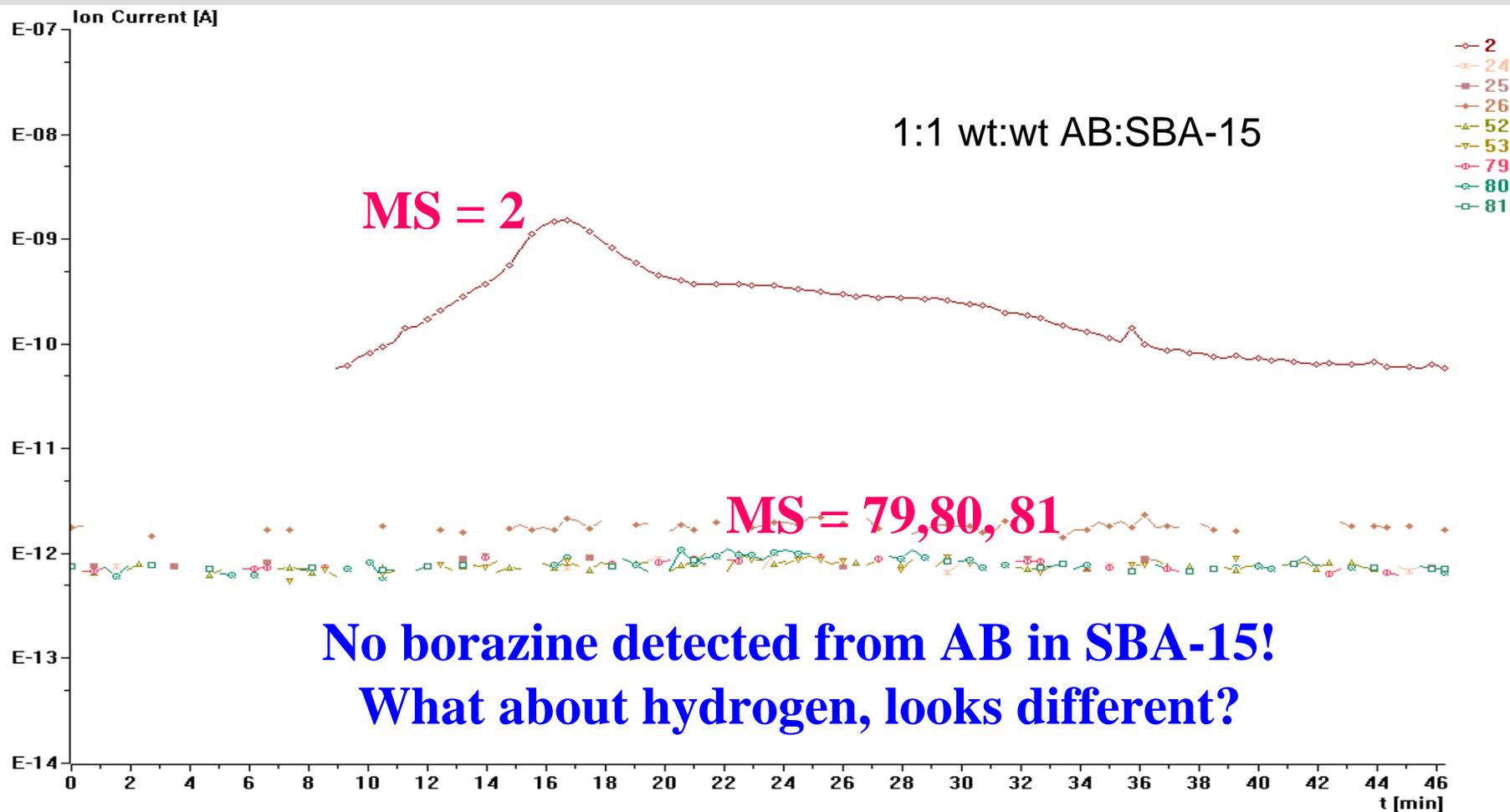


Add saturated  
solution of  
 $\text{NH}_3\text{BH}_3$  to  
SBA-15

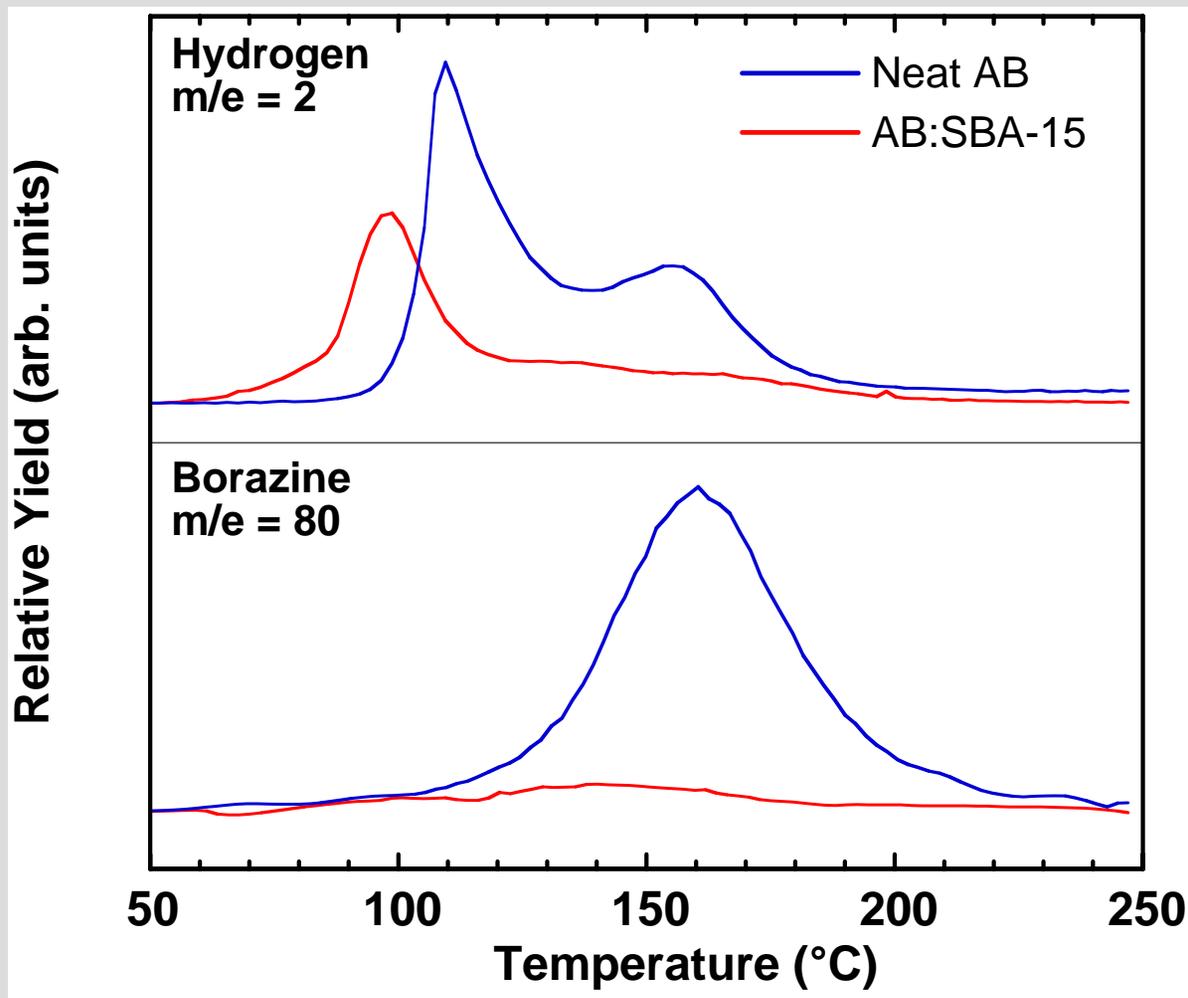


*Ammonia borane infiltrated*

# Volatile Products from $\text{NH}_3\text{BH}_3$ in SBA-15 mesoporous scaffold



# Hydrogen at lower temperature



DSC temperature ramp 1 °C/min

Hydrogen released from  $\text{NH}_3\text{BH}_3$  at lower temperature when it is embedded in scaffold!

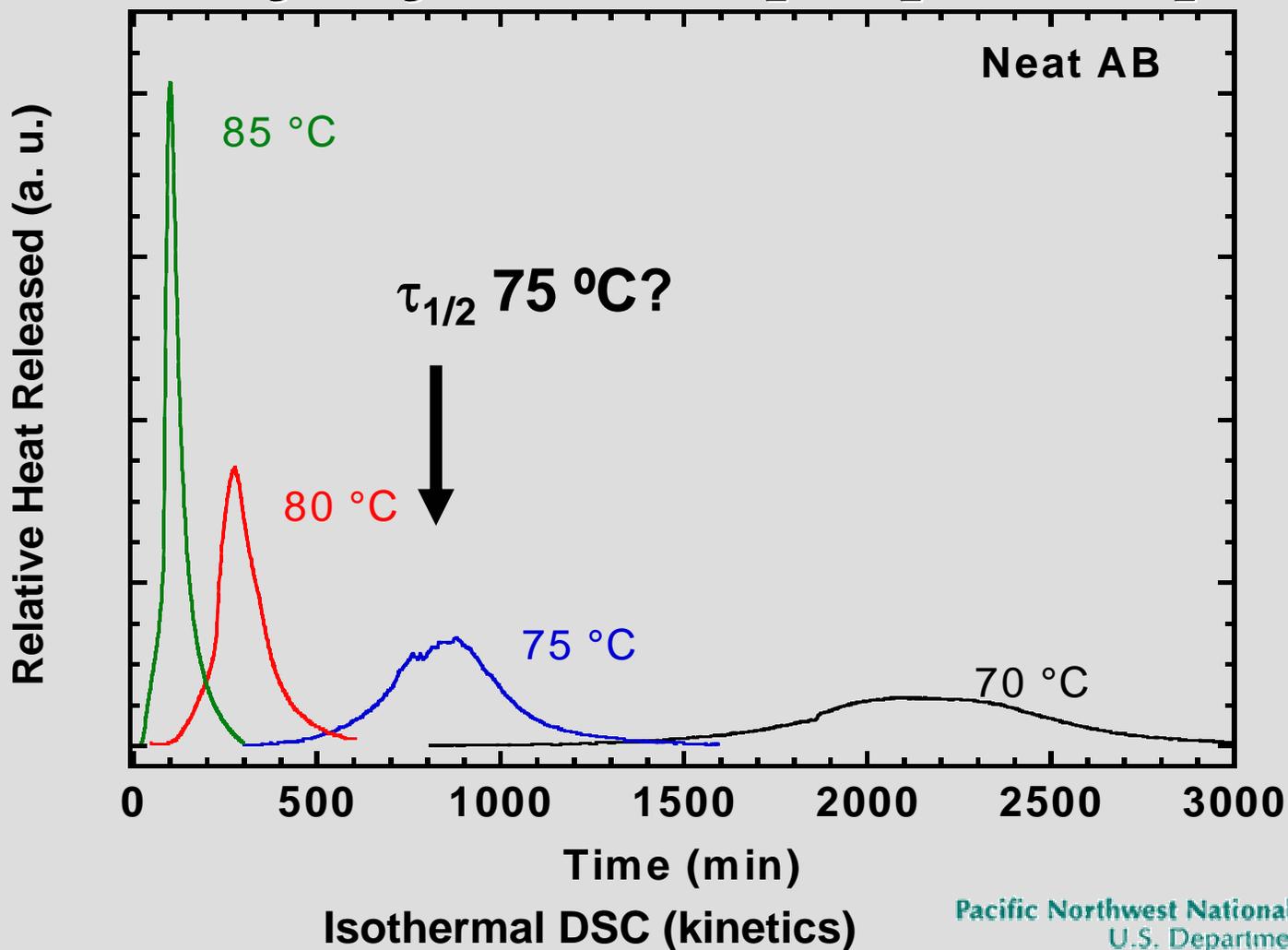
Little borazine!

Can we quantify a difference in the barrier for hydrogen release?

What is  $\Delta H_{\text{rxn}}$ ?

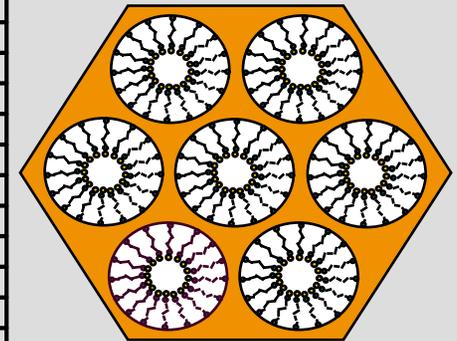
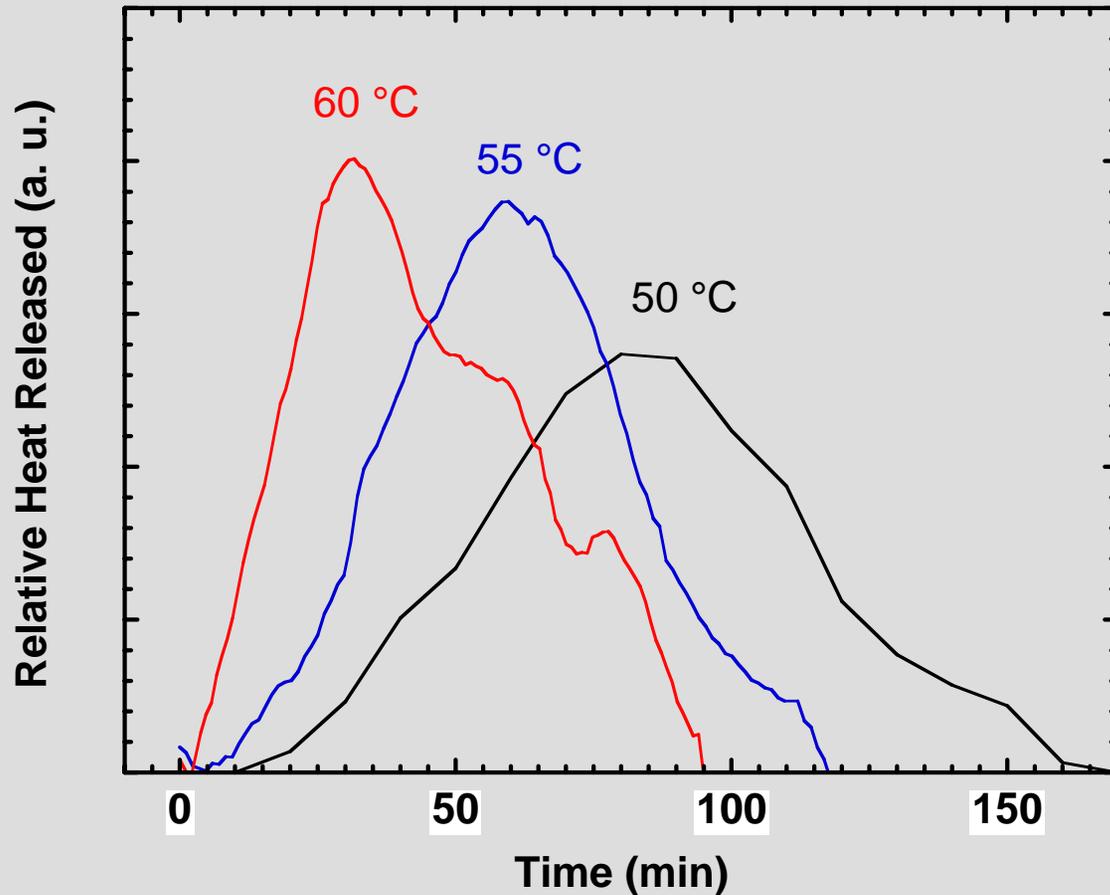
Use isothermal DSC

# Temperature dependence of H<sub>2</sub> loss from AB



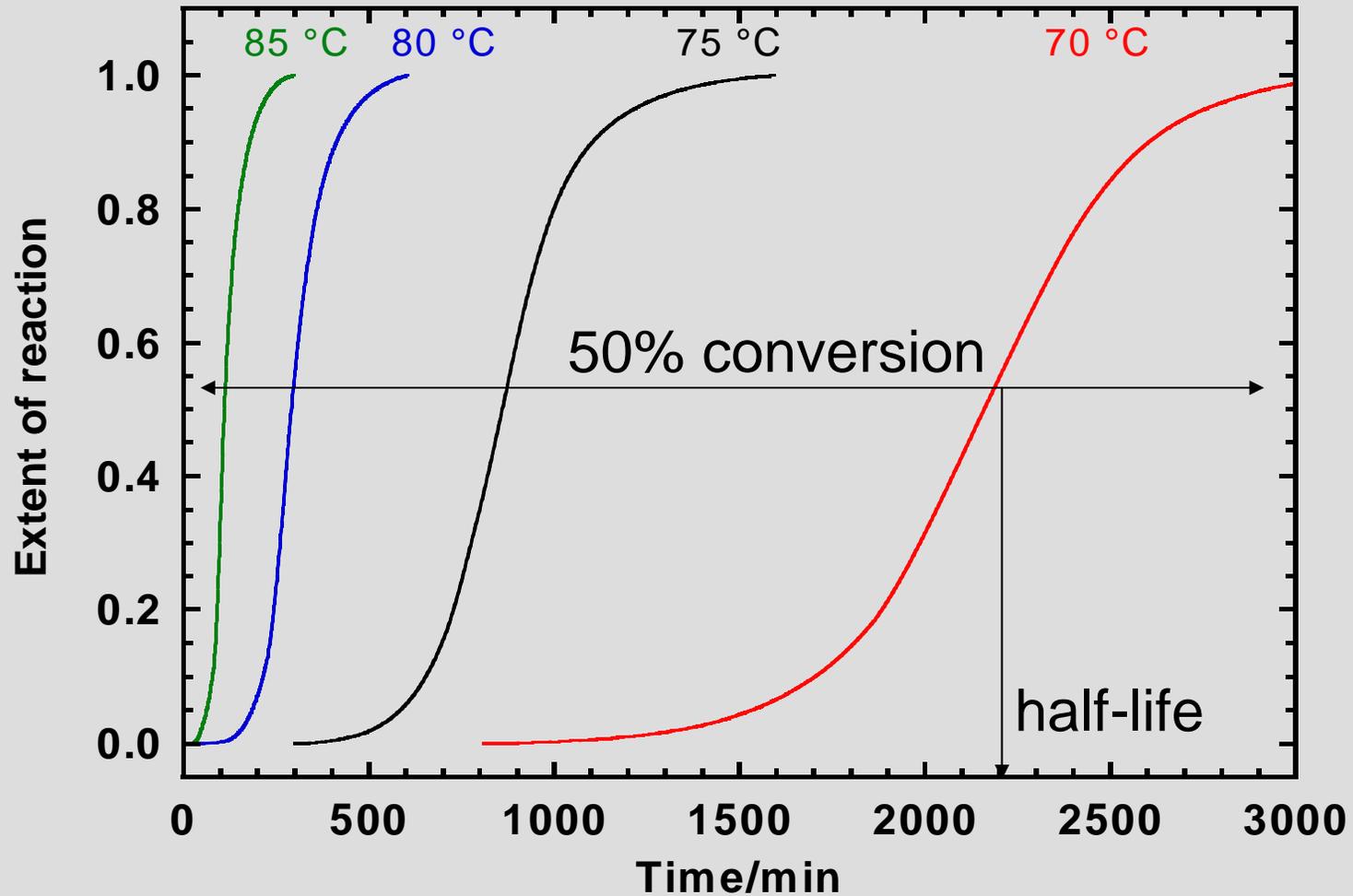
# Temperature dependence of H<sub>2</sub> lose from AB/SBA15

$\text{NH}_3\text{BH}_3(\text{s}) \rightarrow (\text{NH}_2\text{BH}_2)(\text{s}) + \text{H}_2$

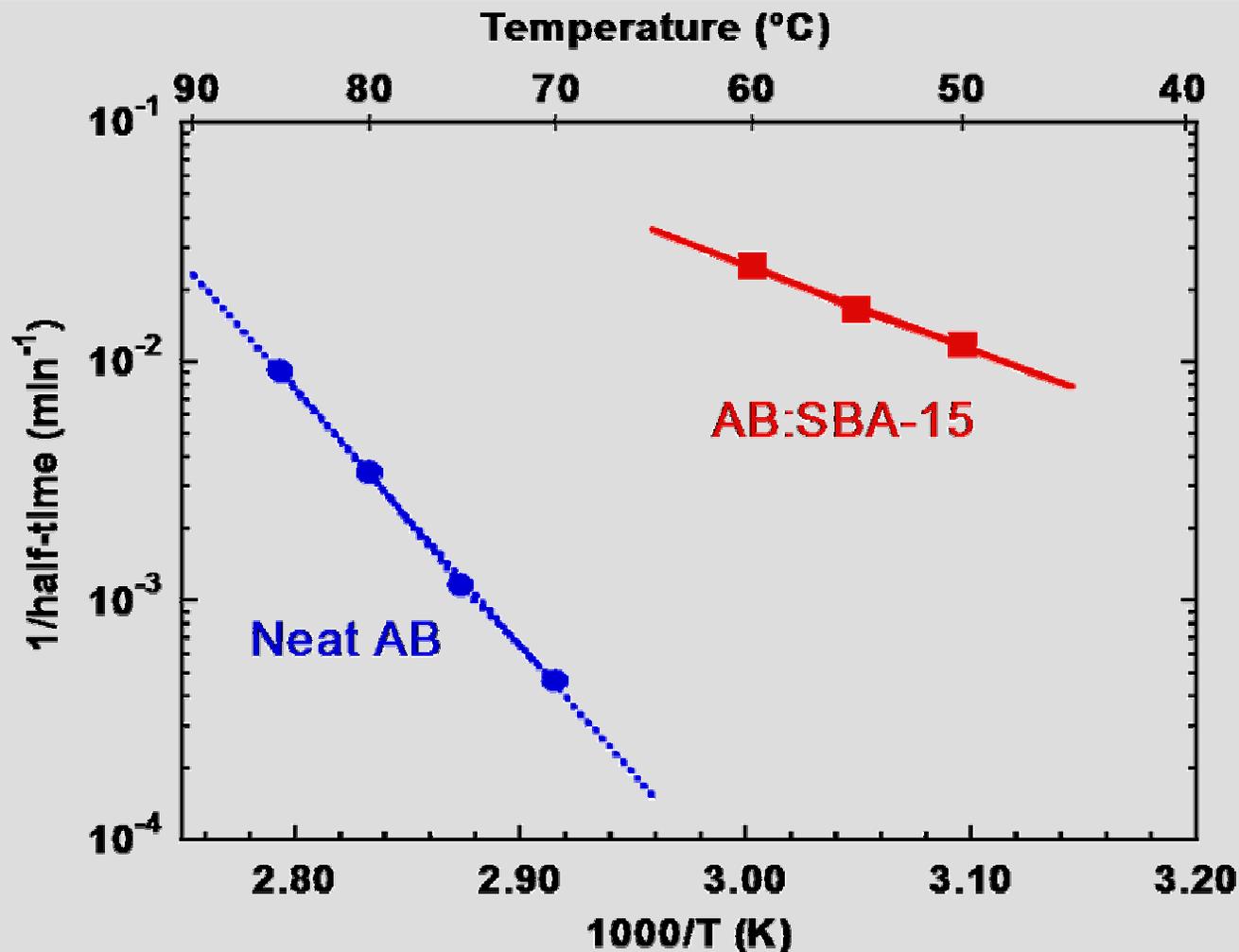


*Ammonia borane in  
SBA-15*

# Rates as function of temperature

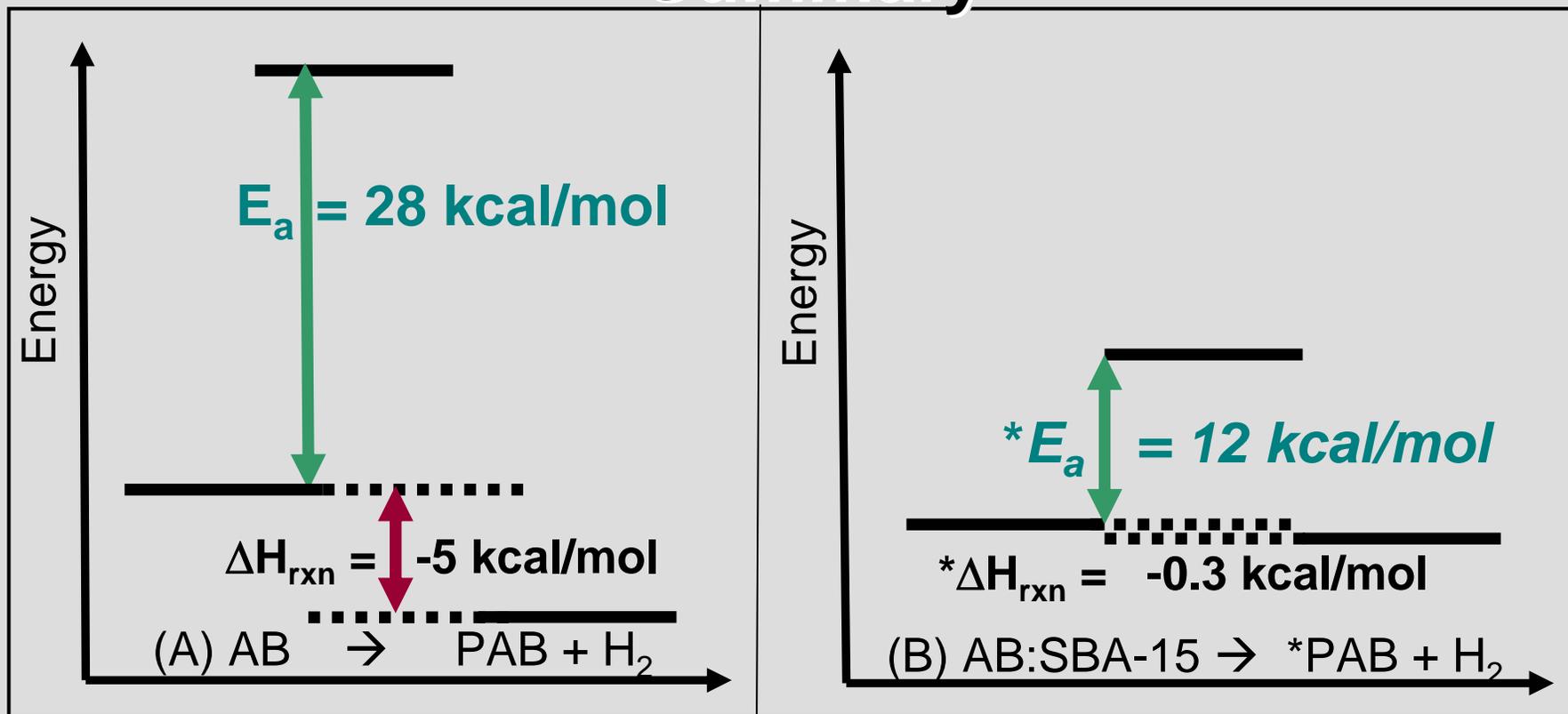


# Arrhenius treatment of H<sub>2</sub> formation



Rate of hydrogen release is 1 to 2 orders of magnitude faster with mesoporous scaffold

# Summary



## ► Selectivity of $\text{H}_2$ release from AB

- No borazine seen in volatile products or left behind in scaffold.
- No cyclized products observed in NMR and DSC data show process is less exothermic

## ► Reactivity for $\text{H}_2$ release from AB

- 1-2 orders of magnitude faster!

# Acknowledgements

## FY04 NanoScience & Technology Initiative

this work will be part of the Center of Excellence in Chemical Hydrogen Storage

- ▶ J Fulton, Y Chen, M Balasubramanian XAFS
- ▶ N Hess, L Daemon, C Brown Neutron Scattering
- ▶ W Jiang Ion Beam Synthesis nano BN
- ▶ D Matson RESS nano BNH Synthesis
- ▶ C Yonker in-situ Hi Pressure NMR
- ▶ S Addleman G Fryxell Mesos
- ▶ V Viswanathan Fuel Cells
- ▶ G Whyatt Systems Eng
- ▶ K Peterson Hi Pressure
- ▶ J Coleman SEM
- ▶ D McCready, XRD
- ▶ Y Shin, S Li SBA-15
- ▶ C Wang TEM