

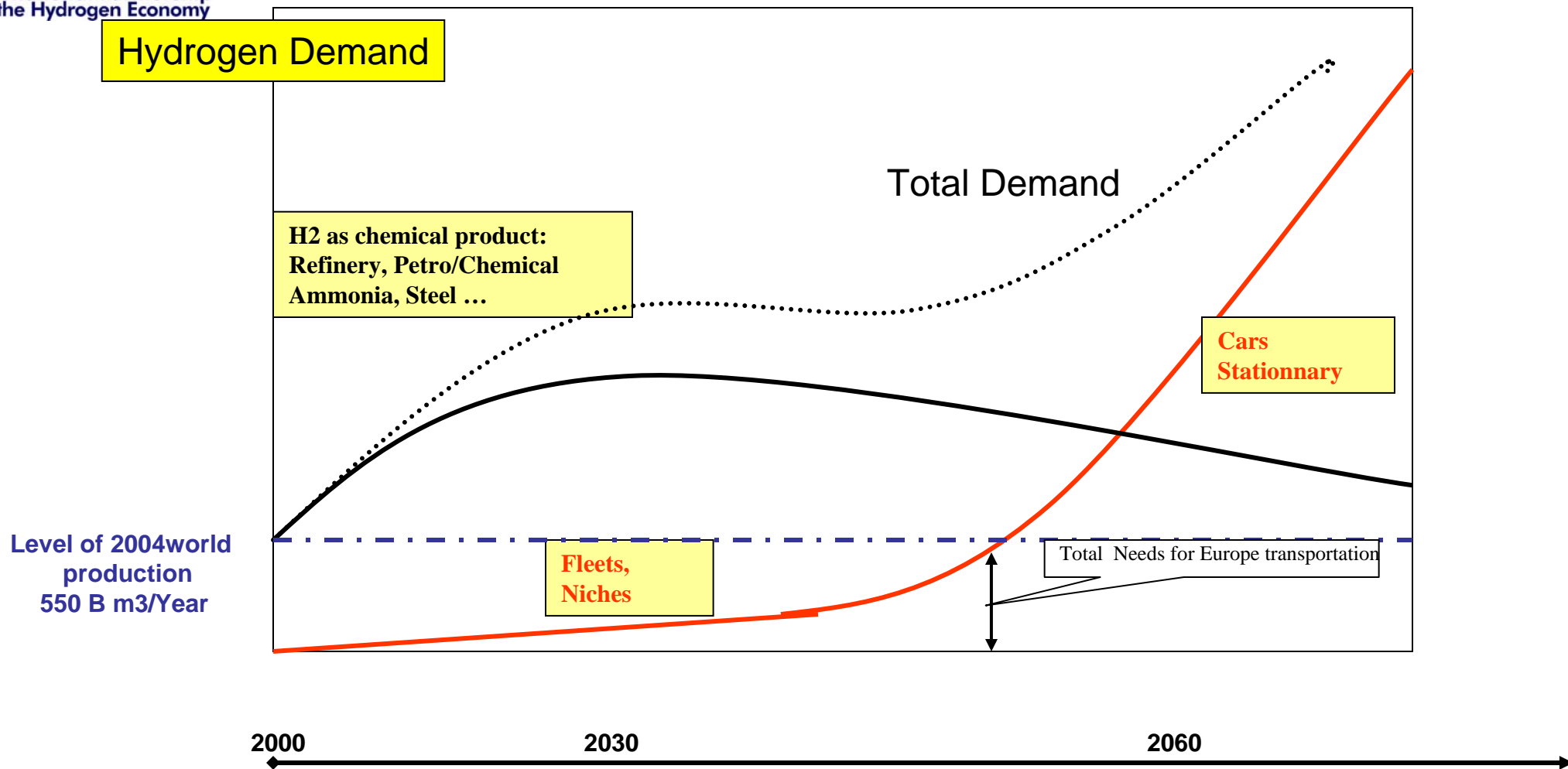
***HYDROGEN PRODUCTION SCOPING PAPER:
R&D for Alternative production processes
Lead Authors: France and United States***

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International Partnership
for the Hydrogen Economy

Hydrogen Supply : a key point of future H2 Economy



Hydrogen Production Processes

- Hydrogen production processes Today
 - Cheap to produce now in very large quantities (0,6 to 1 €/Kg, or 5-8 \$/GJ) **BUT:**
 - No infrastructure enough to distribute as a fuel
 - Production from **Fossil fuels(Natural gas, Oil, coal)**
 - H₂ as a by-product to investigate
 - Huge Needs for heavy industry for the next 30 years
- Existing Clean process today (for example Renewable + Alkaline electrolysis)
 - **Available now BUT:**
 - Expensive, not energy efficient (accumulation of processes) and limited potential example Wind in electricity mix in Europe: 20 % in 2050 ?
 - **Very well suited for :**
 - Niches market , local demand, Insulated area
 - Increasing efficiency of intermittent energy
 - The early phases of Hydrogen energy (**first 30-40 years !!!**) when lack of Hydrogen infrastructure

**Need to develop an R&D program:
develop new and innovative alternative processes
for future massive demand of Hydrogen
and suited to primary energy sources available at this period**

Hydrogen Production Today : a Hydrogen Chain issue

Process	Production	Primary energy cost	H2 production cost \$/GJ	Final cost for end user (Infrastruture & delivery included) gasoline.
Reference: gasoline 2003	Extraction Refinery		Gasoline : 6 \$/GJ	8 \$/GJ
Natural Gas reforming	Centralized 3 M m3/day	3\$/GJ <u>(8 \$/GJ)</u>	5-8 \$/GJ <u>(9-14 \$/GJ)</u>	22-30 \$/GJ
Natural gas reforming	decentralized	4-5 \$/GJ	7-12 \$/GJ	28-33 \$/GJ
Coal gasification	Centralized	1,2 \$/GJ	13-16 \$/GJ	32-37 \$/GJ
Biomass gasification	Intermediate	2,4 \$/GJ	17-22 \$/GJ	33-40 \$/GJ
Electrolyse	Décentralized	14\$/GJ (5 c\$/kWh)	18-25 \$/GJ	35-40 \$/GJ

Storage-distribution Cost

Production costs

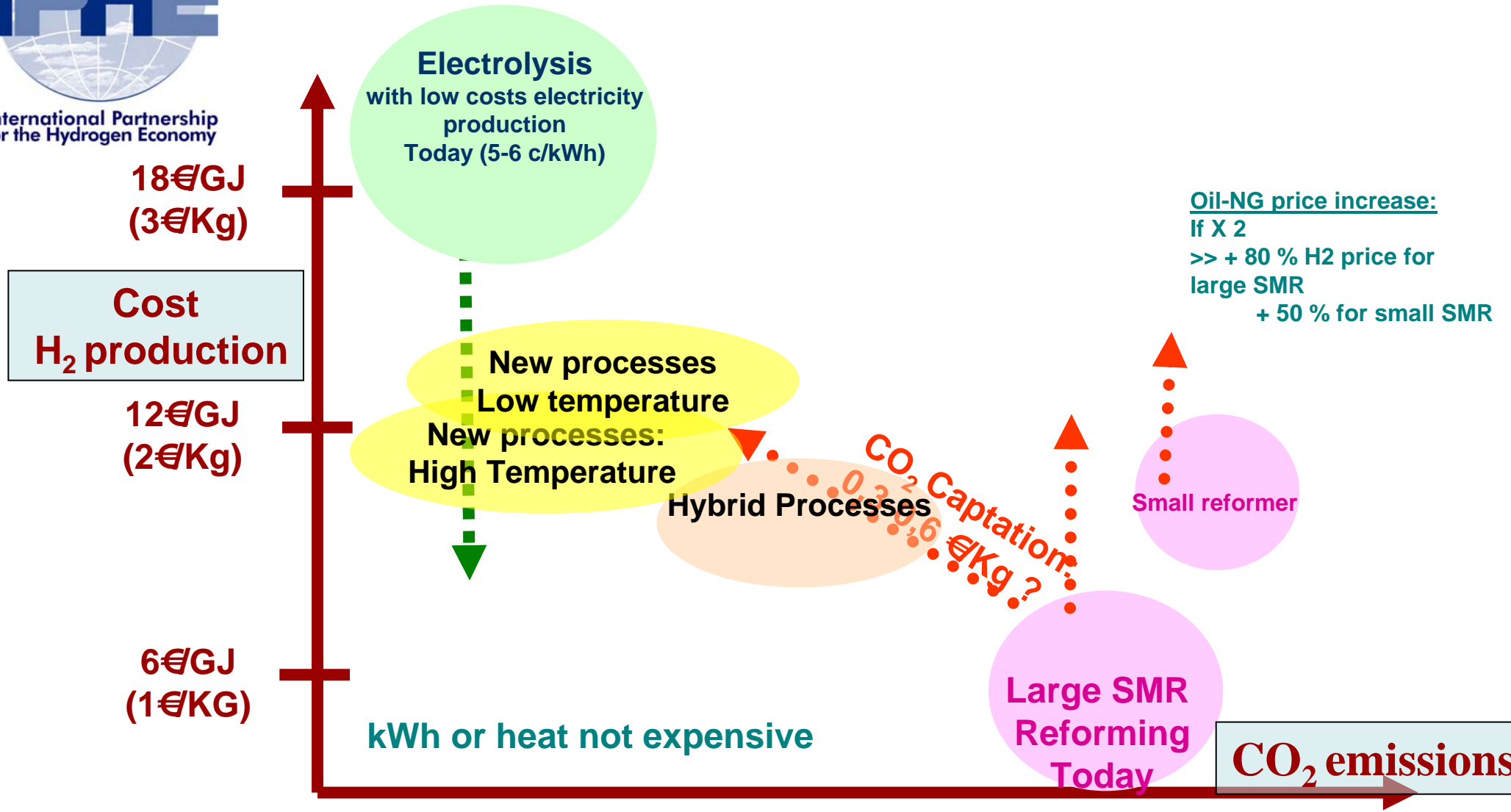
Transport by pipe Cost

Final cost distribution *

- Needs to Alternative production processes
- Needs to reduce Hydrogen Chain costs !!!!!

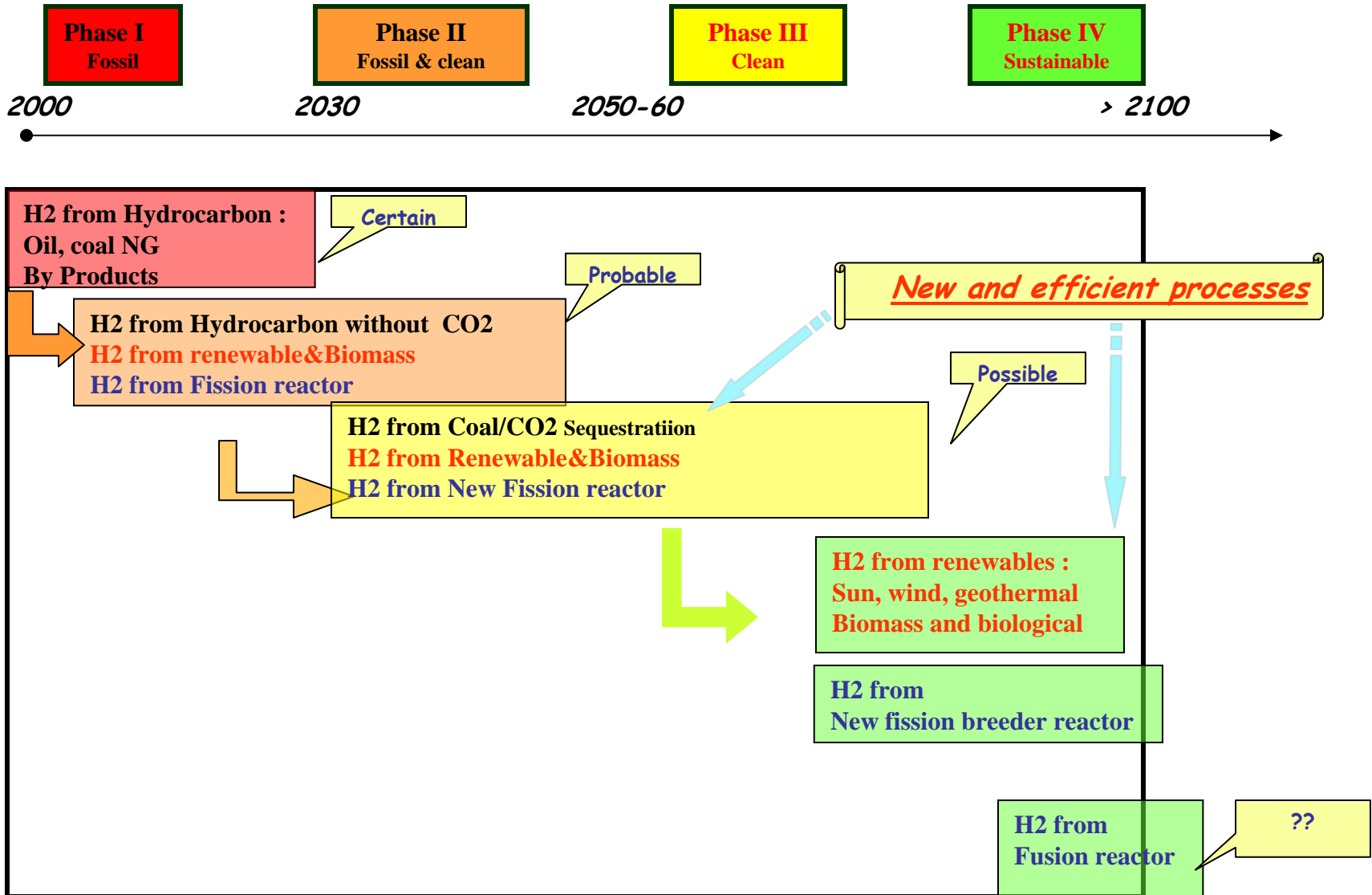


Hydrogen chain: economy of H2 production only





Hydrogen : from Fossils to Sustainable ...



What are Alternative processes *in terms of R&D?*

For Phases I and II:

- CO2 sequestration R&D, and deployment
- **Innovative techniques to suppress CO2 emissions:**
 - **Direct cracking of hydrocarbon, induction , plasma ...**
 - **Catalytic cracking at intermediate temperature (500-700 °C)**
- Improvement of electrolysis
- Down sizing of Reforming
- **Biomass gasification (High temperature process)**

• For Mid/long term options

- **High temperature processes**
 - **Thermochemical cycles,**
 - **Thermophysical**
 - **High temperature electrolysis**
 - **Others: plasma...**
- **Low temperature electrolysis:**
 - **Photobiological, biomimetics**
 - **Photoelectrochemical (PEC)**

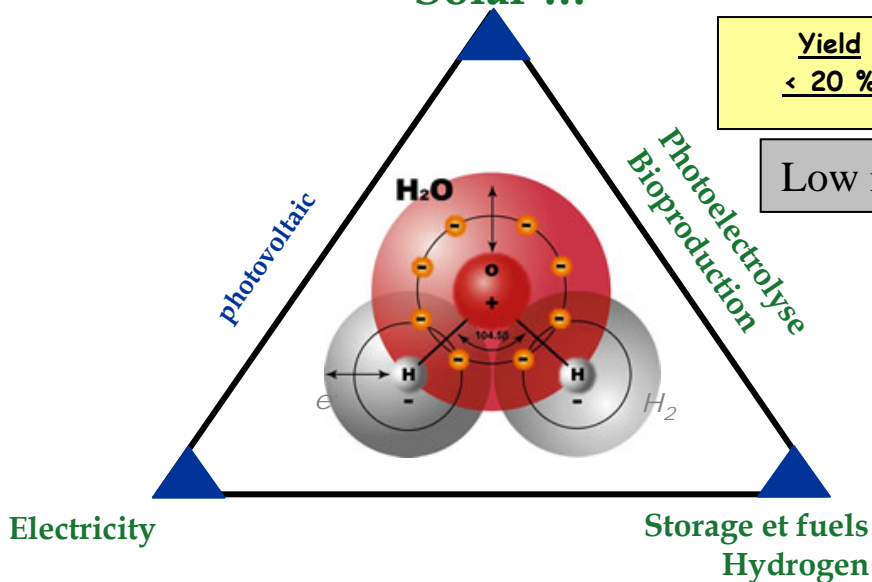


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Hydrogen: Energy point of view for Medium/Long term Production Processes

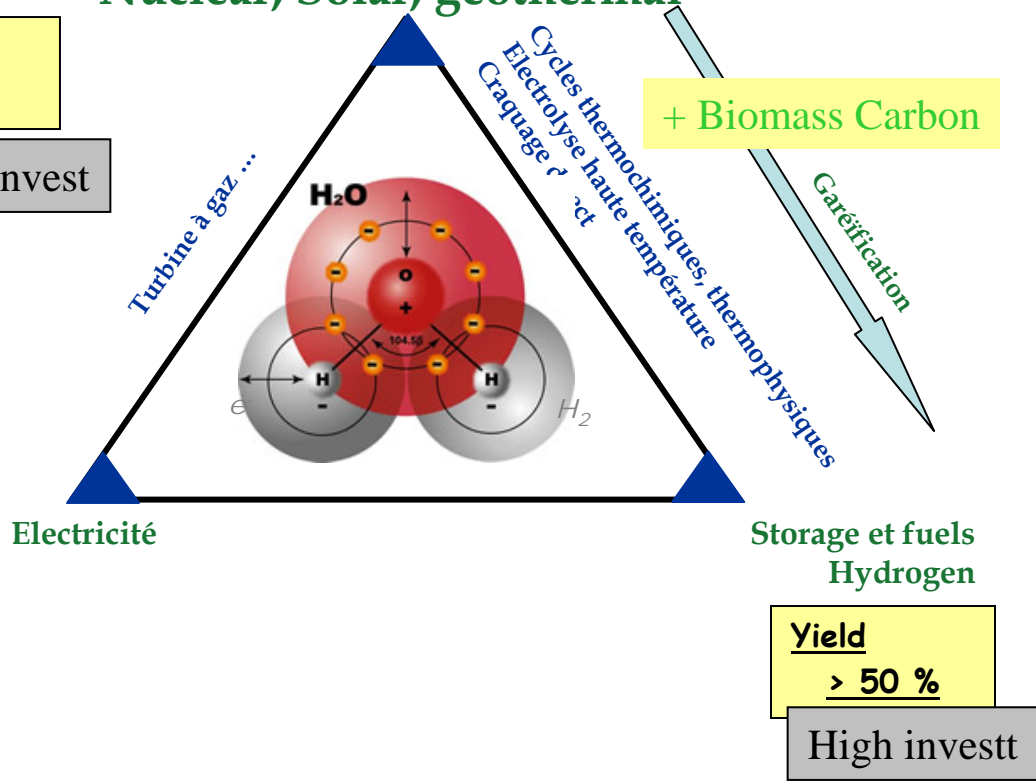
Low temperature
Solar ...

High temperature
Nuclear, Solar, geothermal



Yield
< 20 %

Low invest



Yield
> 50 %

High investt

Alternative production processes

- Since 15 years, most of H2&FC programs more focussed on:
 - Fuel cells
 - On board Hydrogen production,
 - H2 storage
 - Demonstration with existing Technologies
 - Decentralized Electrolysis (small companies)
- Alternative Hydrogen production programs Today's :
 - US DOE : NHI (nuclear) and Renewables
 - I-NERI and GEN IV initiative (USA, Japan, France, Korea), NGNP
 - Starting new (small) projects in Europe (FP5 and FP6)
 - IEA program: IA on Hydrogen:
 - Annex 14 and 15, Solar Paces

- R&D point of view: First Collaboration limited to
 - Innovative and clean processes (S/M/L term, pre-competitive RTD))
- Exchange on High temperature processes:
 - Creation of expert group (not existing yet in IEA HIA)
 - Share of information, reports, benchmarking and assessment
 - Exchange on common issues, synergies between different sectors (energy, industry, ex: High temperature material in severe conditions)
- Exchange on low temperature Processes
 - Link with IEA activities

- Thinking on intermediate steps, demonstration projects and tests associated to this R&D programm (medium/long term)
 - Link with different plat form, prototype and demonstration (Europe, Japan, Australia, USA...), evaluate potential generic experiments, scale up of the process
- Definition on a common approach and methodology to ases, compare Hydrogen production processes on a multi-criteria basis and include in a Hydrogen Chain
 - Link with Socio-Economics, safety task

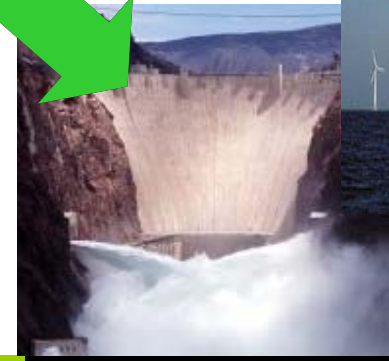


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Possible Agenda: suggestions

- 2004-2005
 - Creation of the expert group
- Workshop in 2005
- First draft of Evaluation approach and methodology : 2006
- 2010: possible demonstration project identification and definition
- 2010: to have a permanent Expert group to assess different options and give recommendations

Production of hydrogen for the future





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Main Characteristics of High temperature processes:

- Long term R&D effort on the next 30 years:
 - Issues: heat exchangers with high heat fluxes, materials in extreme conditions: temperature, corrosion ...
- Availability of Primary Energy Source
 - High temperature nuclear reactor : Starting Point ?
 - Concentrated solar plant : availability ?
- Deployment of centralized infrastructure at the end
- Need partial Applications before (2020-2030) to supply Hydrogen demand in industrial processes: steel industry, refinery ...

Collaboration with Oil Companies :
Hydrogen demand and Transport-distribution competences

- From a thermodynamic point of view, High temperature means Potential High Efficiency
- Processes
 - Thermochemical water splitting (thermochemical cycles)
 - Dissociation of water and separation by high temperature membranes
 - High temperature electrolysis
 - High temperature processes for Biomass treatment

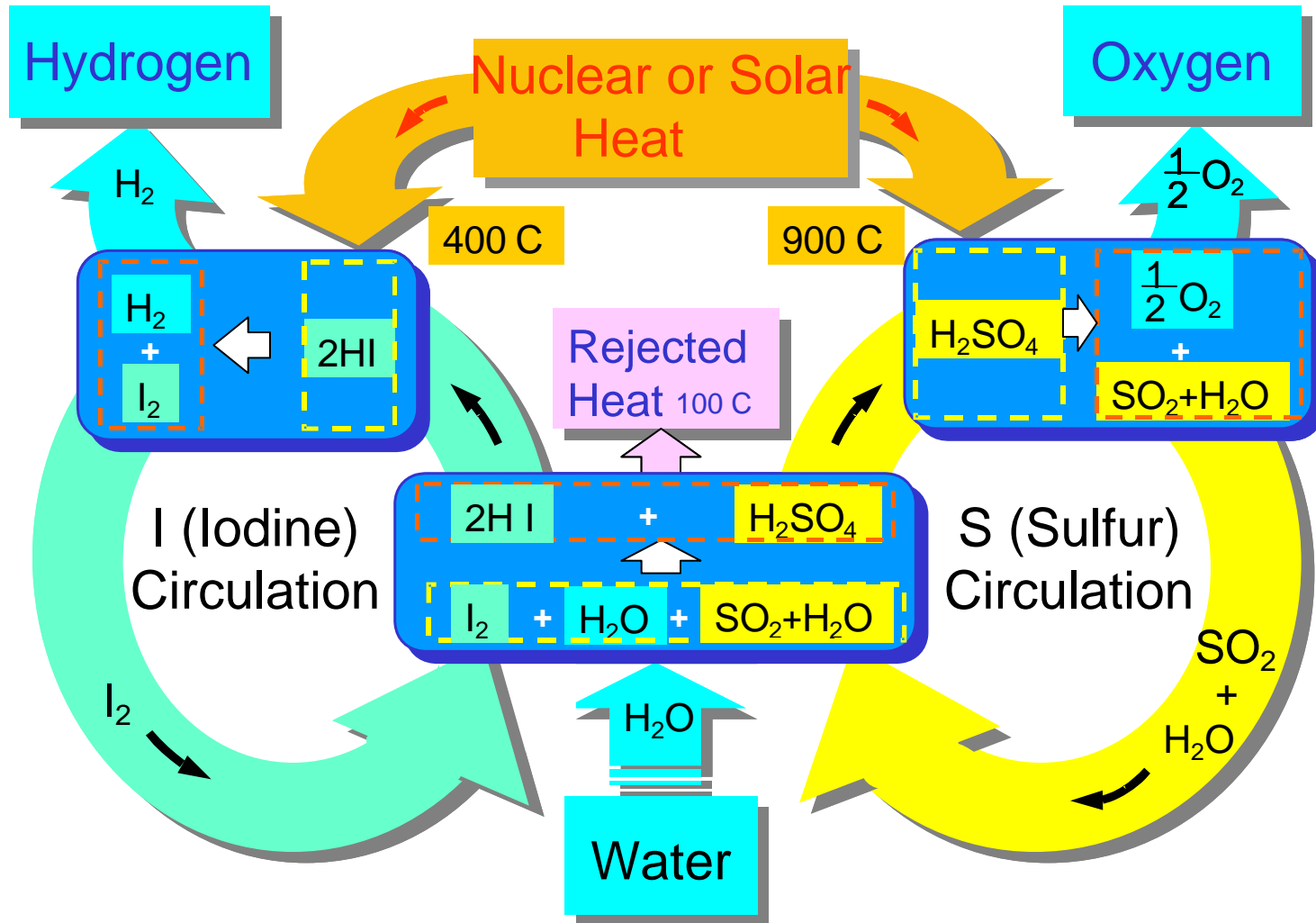


- Thermochemical water splitting
 - Different cycles available, depending on the level of Energy source temperature level
 - For Nuclear and solar:
 - 900 °C: Sulfur Cycle: Iodine-Sulfur, Hybrid Sulfur (electrolysis), Sulfur Bromide
 - High temperature solar
 - Redox couple, Zn/ZnO ...

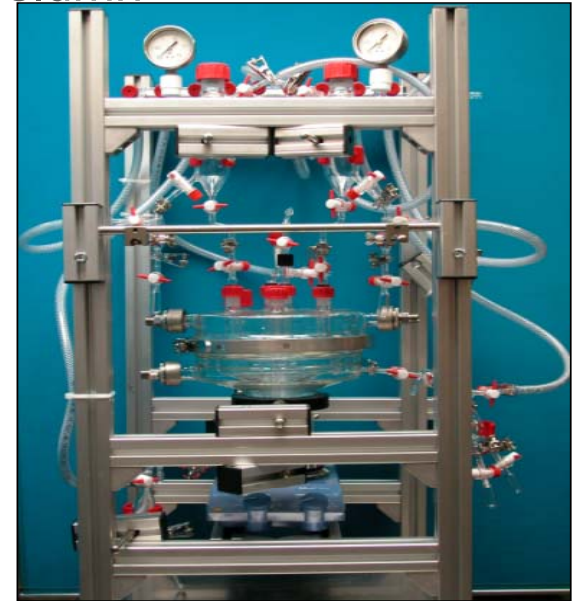
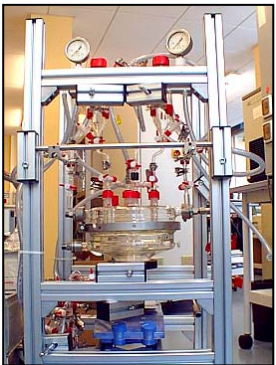


Example of a thermochemical cycle:

Iodine/sulfur Hydrogen water splitting process



- Lack of thermodynamic and kinetics data
- To reach energy efficiency (around 50 %)
- Material issues:
 - Corrosion
 - High temperature
- Distillation problems: needs for innovative membranes, study of distillative-reactive column concept
- Advanced heat exchangers
- Safety problem :
 - Chemical plant
 - Hydrogen
 - Nuclear
- Coupling with nuclear plant

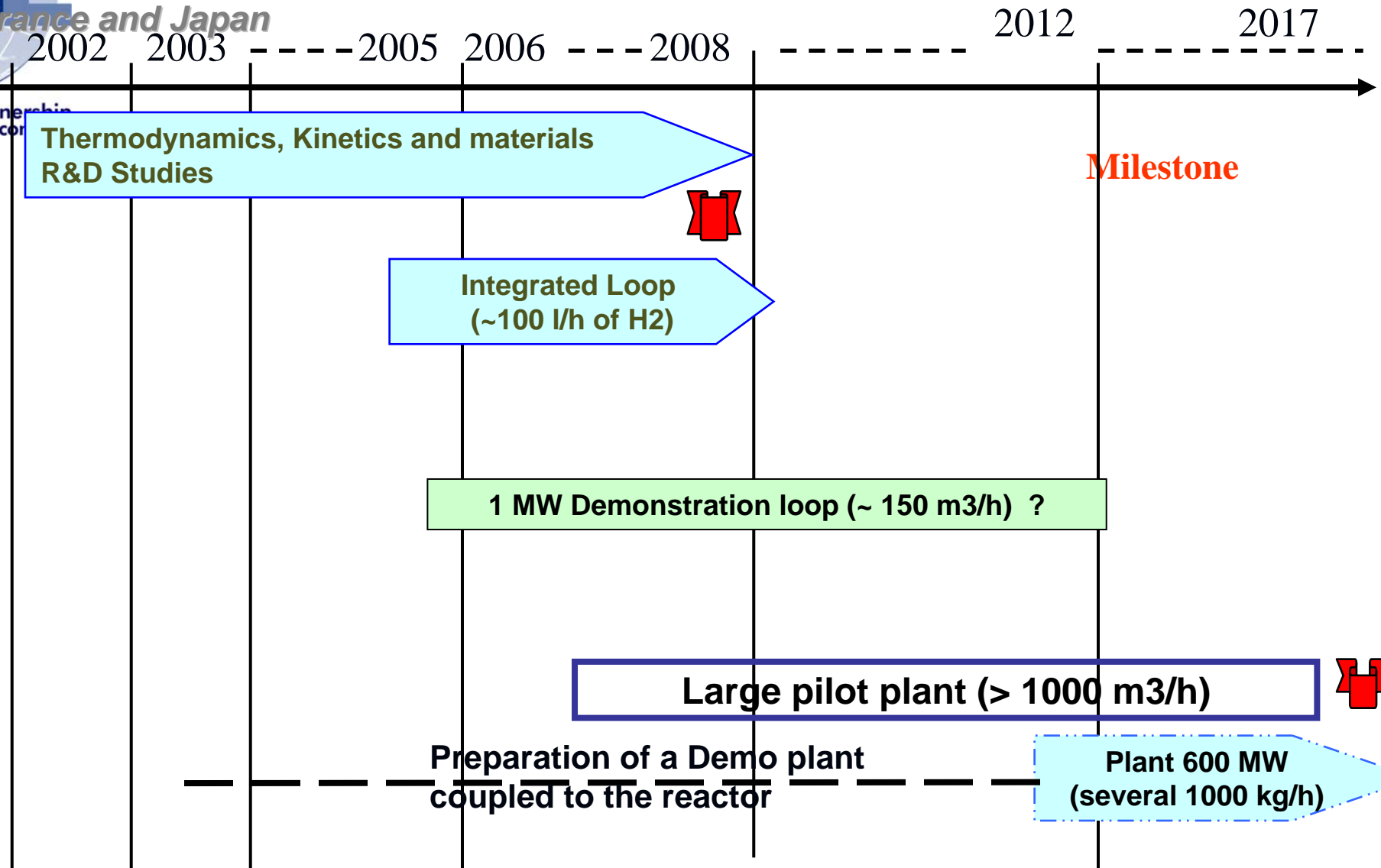


Planning of Investigation of I/S cycle for nuclear (International Collaboration and DOE program)



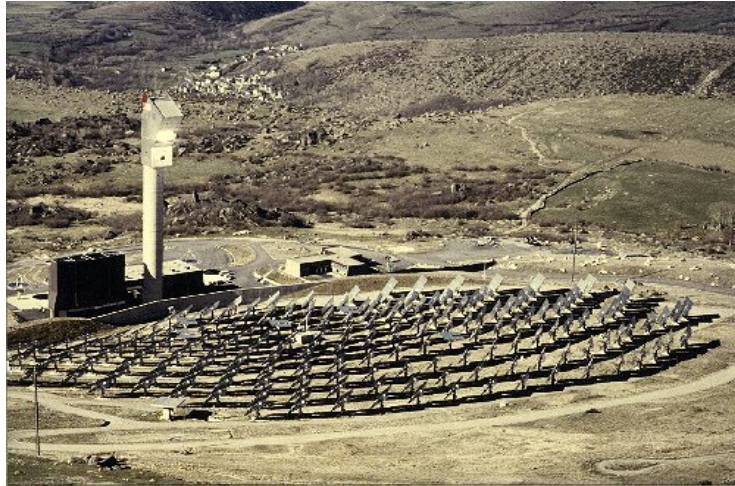
USA France and Japan

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- Thermochemical cycles and High Temperature from Nuclear heat :
 - R&D Program in USA (DOE, Sandia NL, General Atomics, ...) France and Japan (Jaeri) (GEN IV Cooperation):
 - A Demonstration Prototype foreseen in 2015-2017 in Idaho : NGNP Project , with demonstration of production of H₂ (Thermochemical cycle and High temperature electrolysis)
- R&D in use of Concentrated Solar heat in
 - Germany (DLR), Switzerland (ETH), Australia (Csiro), Italy(Enea) and Spain (Almeria Plat form) and France, including use of thermochemical cycles
- New European project HYTHEC on thermochemical Cycles

Primary energy source availability



Generation IV


VHTR



Recommendations and Conclusions

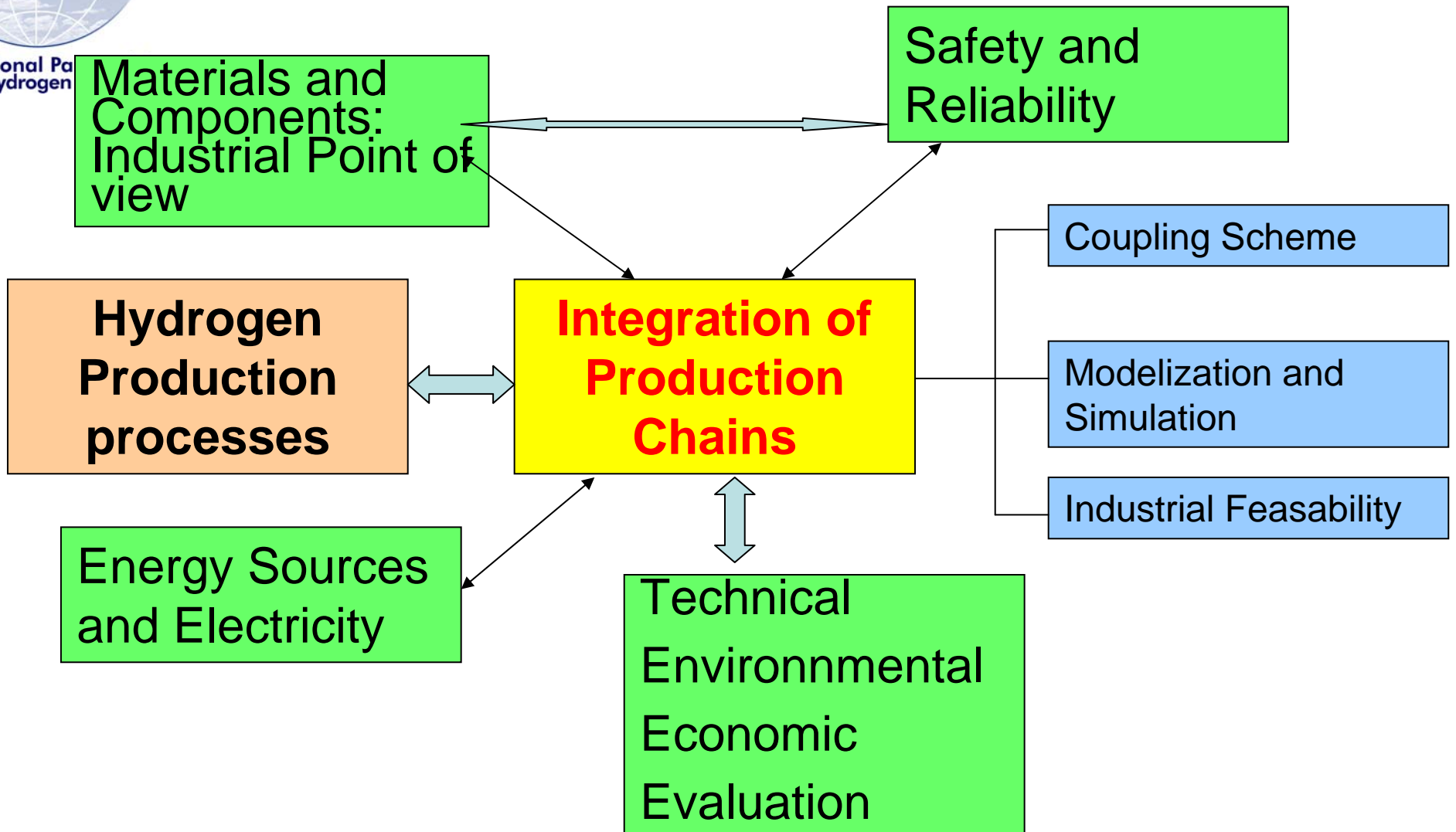
What is important : Key Words

- *Keep open options for processes*
- *European R&D and demonstration program*
- *Evaluation of processes*
Comparizon with existing processes

Example of a global evaluation of processes



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IPHE Collaboration

IEA Collaboration

European H2 platform
Strategy & H2 Roadmap

HYWAYS

**Tools to evaluate, select
H2 production program**

- Reforming & sequestration
- Coal Gasification
- Biomass gasification
- Renewable (Electrolysis)

Innovative long term
processes Project

Integrated project

Experimental Plat-Form

**Thermochemical cycles
from solar or nuclear sources
H2 production**

**Photochemical
water splitting : PEC**

**Photobiological processes
Biomimetism**

- International Cooperative Research Needed
- Keep open all options for processes
- Part of Basic and generic research
- Evaluation program to compare the processes
- Intermediate or Demonstration phase necessary
 - To test some components
 - To validate some R&D results and to give some milestones to R&D team and Politics !!
 - To introduce gradually some new processes



Recommendations for Hydrogen production (2): Strategic Area for Europe

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- Integrate more European R&D on this topic
- Synergies between Oil Industry, Solar, Nuclear and Materials research
- Launch IP and Lighthouse project on the Innovative Processes for H₂ Production
- Establish somewhere in Europe a Experimental and R&D Platform devoted to test components, processes in this field (Light House project)
- Launch some demonstration projects at Intermediate phase (2020-2030)
 - Cooperation with Oil Industry necessary
 - Support and objectives to be defined